

John Carney
Director, Affordability Initiatives and Navy ManTech (ONR 03T AI)
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Navy Manufacturing Portfolio

<u>Vision</u>: Integrated approach from S&T basic research through industrial base preparedness (6.1 through 6.3) to address manufacturing and affordability in manufacturing for DoN systems

6.1 – Manufacturing Science

Novel manufacturing technologies and control methods to produce critical new and replacement parts ondemand

Cyber-Enabled Manufacturing
 Systems for Direct Digital
 Manufacturing (CeMS-DDM)

6.2 – Mfg Applied Research

Scale-up and development of emerging manufacturing process innovations for product-related S&T programs (FNCs) to reduce cost of fielding new capabilities

- Azimuth and Inertial MEMS
 Disk Resonator Gyros
- Fuel Cell Producibility

6.3 - Mfg Technology (ManTech) Program

Acceleration of manufacturing technologies to reduce total ownership costs for DoN systems. Focused on acquisition cost reduction for 5 key acquisition platforms.



Manufacturing Technology – 6.3 PE (ManTech)

- Mission: Industrial Preparedness
 - Development of enabling manufacturing technology -- new or improved processes -- for implementation on DoD weapon system production lines
 - DoD 4200.15 states investments should:
 - Transition emerging S&T results to acquisition programs
 - Improve industrial capabilities in production, maintenance, repair and industrial base responsiveness
 - Advance manufacturing technology to reduce cost, improve performance, and responsiveness
- Funding: FY16 approx. \$57M



ManTech 6.3 – What It Can and Cannot Be Used For

ManTech Requirements (DoD 4200.15, E2.1.3)

- Well-defined DoD requirement for the technology
- Technology demo'd in lab environment
- Can be delivered in time to meet the requirement
- Results applicable to more than one weapon system, component, or end item
- Specific plan to transition, implement, and insert results
- Potential for multiple Component-sponsored investments identified
- Investment not duplicative of other activities, both within and outside ManTech



ManTech 6.3 – What It Can and Cannot Be Used For

ManTech Cannot Be Used For:

- Technology push, advancing general science
- Routine application of existing technology
- Implementation of manufacturing technology beyond the first-case application
- Product design (design for production analysis ok)
- Material development or optimization
- Purchase of off-the-shelf equipment (unless a minor portion of the investment and required to establish the first-case application of the ManTech deliverable)
- Purchase of capital equipment/facilities
- Component/system certification or qualification testing
- Technology proprietary to one company



ManTech Investment Strategy

Addressing affordability (acquisition and life-cycle)



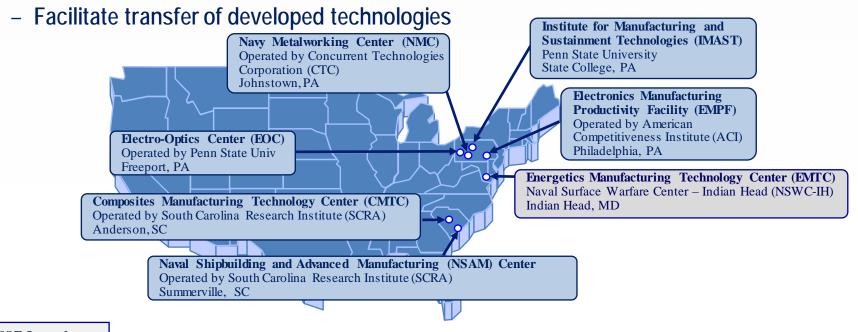
- Investment Strategy focused on largest DoN acquisition programs as determined by:
 - Total acquisition funding
 - Stage in acquisition cycle (remaining years of acquisition)
 - Platform cost reduction goals
 - Cost reduction potential for manufacturing

ManTech - making a significant impact on affordability, highlighted by recent implementations and cost savings



Centers of Excellence

- Executed through Centers of Excellence (COEs)
 - Execute projects; manage project teams
 - Collaborate with acquisition program offices / industry to identify and resolve mfg issues
 - Develop and demo mfg technology solutions for identified Navy requirements



COE Legend Contracted Government

COE Recompetes

- Metals in source selection at ONR
- Composites in source selection at ONR
- Electronics in source selection at ONR



Centers of Excellence – Core Competancies

Metalworking –

- Simulation & Modeling
- Materials Processing and Fabrication
- Near Net Shape Fabrication (including DDM)
- Surface Treatment
- Institute of Mfg & Sustainment Tech (iMAST / REPTECH) –
 - Laser Processing
 - Materials and Composites Processing
 - Manufacturing Systems
 - Systems and Operations Automation
 - Sustainment / Repair Technologies

Greg Woods – Prog Officer

• Electronics (EMPF) -

- Automated Packaging
- RF Technology
- Wide Band Gap Technology
- Environmental
- Electro-Optics (EOC) -
 - Focal Plane Array & Sensor Technology
 - Fiber Optics & Photonics
 - Carbon Based Electronics
 - Window and Dome Technology
 - Lasers and Laser Weapon Systems

Rich Henson - Prog Officer

- Composites (CMTC)
 - Automated Fiber Placement
 - Out of Autoclave Composites
 - Thick-Walled Composites
 - Vacuum Assisted Resin Transfer Molding
 - Controlled Volume Molding for High Temp Composites
 - Manufacturing Automation for Polymer Composites
 - Composites for Very Large Format Radomes

Neil Graf - Prog Officer

- Shipbuilding / Advanced Mfg (NSAM Center)
 - Shipbuilding Technology
 - Process / Fabrication Optimization
 - Digital Work Instructions
 - Modeling
 - Spatial Scheduling
 - Inspection Technology

Paul Huang - Prog Officer

- Energetics (EMTC)
 - Propellants
 - Munitions

Chuck Painter NSWC – Indian Head



Focus on Implementation

ManTech, alone, cannot ensure implementation ...

Need ONR / COEs / industry / Program Office all working together

Technology Transition Plans (TTPs) for each project

- Upfront agreement by all parties as to required actions / responsibilities from technology development through implementation (includes required resources for implementation)
- Signed by Navy ManTech, COE Director, Industrial Facility Management,
 Program Office, and, if appropriate, the government technical authority

Implementation Risk Assessment / Management Process

- Recognize risks to implementation upfront and assess / manage through project execution
- Risks discussed during Program Reviews to ensure ManTech on same page as acquisition / industry stakeholders

ManTech goal is technology implementation



Industry Role

Participate in annual planning effort with COEs

- Identify manufacturing issues COEs can help address
- Scope out / refine candidate projects
- Provide input to ManTech planning deliverables
- Provide input to Project Plan
- Ensure commitment to implement identify implementation requirements and identify resources
- Help develop project Technology Transition Plan (TTP)
- Obtain management signature on Technology Transition Plan (TTP)
- Execute project with COE
 - Execute per Project Plan
 - Participate in project meetings / discussions as required
- Participate in semi-annual platform Program Reviews
 - With COE, brief project
- Provide input on affordability / implementation / banked savings

Active industry participation critical for success



Navy ManTech Web Site

- http://www.onr.navy.mil/en/Science-Technology/Directorates/Transition/Manufacturing-ManTech.aspx
 - Project Book (snapshot of all projects active during past FY)
 - Points of Contact Directory
- Navigation www.onr.navy.mil; click on "03T Transition" under Directorates heading; and click on "Manufacturing Technology"

